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Tectoria

Products and technologies for the sustainable building

As part of the process of capitalising on its thirty-year experience in limes, and following years of research, Kimia is pleased to present the Tectoria range. A range of products that safeguard human **health** and the **environment**. The Tectoria range includes plaster and rendering mortars that can be used for both indoor and outdoor work, designed to safeguard human health and the environment. Tectoria mortars are based on natural hydraulic limes (NHL) that are CE-marked and comply with UNI EN 459.

The primary materials used in Tectoria are based on products compliant with EPA requirements for low environmental impact materials:

- reduced energy levels used in production and limited release of CO₂ into the atmosphere from production;
- lower impact on eutrophication processes and global warming;
- 100% recyclable;
- complete absence of compounds that are toxic for humans and hazardous for the environment;
- absence of waste and by-products of other industrial processes typical of concrete compounds.

A singular feature of Tectoria products is the absence of **radioactive emissions** (radon gas and gamma rays) in accordance with OSNORM S5200 and CP112/EC requirements.

As well as using CE-marked binders, products in the Tectoria range comply with UNI EN 998.

The Tectoria range: health and the environment

In recent years people's awareness of health and living conditions has grown. The lawmakers, especially those in European Community countries, are also working to promote the introduction of products which aim to safeguard man in his living space and the environment as much as possible.

According to the EPA's definition, a product's environmental sustainability is based on a series of parameters used to assess its impact on man in terms of its influence on the health of living spaces and the environment, for example: energy costs during production, recyclability, impact on eutrophication, on acid rain, and on global warming (CO₂ emissions during production).



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The Tectoria range is the only line of products currently certified in Italy as regards non-emission of radiation (gamma rays and radon gas). Man spends 90% of his time inside his living spaces. All construction materials can emit gamma rays and radon gas.



TECTORIA Products for safeguarding the environment

Tectoria

Products for safeguarding the environment

Buildings significantly change the environment. According to the Worldwatch Institute¹ building construction is responsible for 40% of use of lithoid materials and 20% of use of wood worldwide. Buildings are responsible for 40% of the energy and 16% of the water used every year. A significant portion of the waste produced annually (50% of the total waste produced) comes from the processing of building materials or from the demolition of buildings made using non-recyclable materials. Lastly, it is estimated that 30% of the emission of pollutants into the atmosphere is directly or indirectly connected to building construction and use.

The Tectoria range has been designed taking into consideration the environmental impact of the product's entire life cycle by evaluating the environmental effects of a product at various stages of its life:

- production;
- transportation;
- installation;
- maintenance;
- demolition and recycling.

In particular, production processes have been designed which limit such harmful effects on the environment as the emission of substances which contribute to today's well-known planetary phenomena like global warming and acid rain. The first of these is caused by the absorption of solar radiation. This energy is redistributed by the atmosphere and re-radiated back towards space on a higher wavelength. Part of the radiation is absorbed by greenhouse gases (GHG) in the atmosphere, mainly water vapour but also carbon dioxide, methane, chlorofluorocarbons (CFCs) and ozone. As a result of this phenomenon the Earth's surface loses less heat than it would without the presence of greenhouse gases. Although this is a natural process, human activities tend to increase the amount of gases present in the atmosphere and alter the temperature of the atmosphere and the oceans, leading to changes in environmental conditions.

The second phenomenon is also connected to the emission of compounds into the atmosphere which cause the pH of rain to decrease.

The products in the Tectoria range are all made from entirely recyclable materials.



¹ D.M. Roodman and N. Lenssen, *A Building Revolution: How Ecology and Health Concerns are Transforming Construction*, Worldwatch Paper 124, Worldwatch Institute, Washington, DC, March 1995.



TECTORIA Efficiency and duration

Efficiency and duration

With the "construction materials" Directive of 1986, the European Community started up a process aimed at rationalising the construction products present on the European Community market. This process is meant to set the minimum requirements that building products must meet and the parameters that must be satisfied for acceptance in order to guarantee the free circulation of goods.

As regards materials used for producing plasters, renders and mortars for masonry work, this process consisted in the issuing of regulations aimed at specifying the acceptance requirements for categories of materials. For binders (cements and limes) the requirements were defined by composition. For plaster and rendering mortars, on the other hand, the requirements were defined in terms of the performance to be guaranteed.

To safeguard design engineers, the Tectoria range meets EC-prescribed standards. The two binders in the Tectoria range in particular, are natural, clear-coloured NHL and NHL-Z hydraulic limes.

The first one consists of 100% natural hydraulic lime and by nature has medium to low mechanical resistance and high deformability properties.

The second binder consists of natural hydraulic lime reinforced with pozzolanic additives and has medium to high mechanical resistance properties that build up progressively over time unlike cement binders.

These binders are used to make the four Tectoria plaster and rendering mortars:

Tectoria TH1 mortar is used in insulating plasters compliant with UNI EN 998 (type T: insulating plasters);

Tectoria DF is a macroporous plaster compliant with UNI EN 998 (type R: restoration plasters), with high water vapour permeability and low water absorption coefficient due to capillary action;

Tectoria PMP plaster and rendering mortar is compliant with UNI EN 998 (type GP: plaster or rendering mortars), plasters and renders;

Tectoria TFT mortar is used in finishing and stucco coats and is compliant with UNI EN 998 (type CR: finishing coats).

Areas of use

Areas of use	Tectoria range	Limepor range
To re-attach and consolidate frescoes that have separated from their substrate by injecting the product		Limepor IZ4
Regeneration and preconsolidation of frescoed curtain walls by injecting the product		Limepor IZ4 / Limepor IZ8
Regeneration and preconsolidation of antique cavity walls by injecting the product		Limepor IZ4 / Limepor IZ8 Limepor 100
Consolidation of masonry foundations by injecting the product		Limepor IZ8 / Limepor 100
Restoration of masonry work using the break-fill technique	Tectoria PMP	Limepor NHL / Limepor NHL-Z
Pointing of terracotta or exposed stone surfaces	Tectoria PMP	Limepor NHL / Limepor NHL-Z
Pointing of terracotta or regularly shaped stone surfaces with joints less than 1 cm wide		Limepor NHL-Z / Limepor MT/F
To make insulating and sound-absorbent plasters	Tectoria TH1	
In clay brick and/or natural stone walls		Limepor LGS / Limepor MT
In screeds		Limepor LGS
In lightened, sound-absorbent screeds		Limepor TERMOFIX
To restore masonry work subject to rising damp	Tectoria DF	+ Limepor RZ
In finishing coats for plasters and/or renders with a rustic mineral levelling finish with max. 1 mm granulometry	Tectoria TFT	
In finishing coats on exterior facades or internal walls with a rustic mineral levelling finish with max. 0.6 mm granulometry		Limepor EDO
Stucco finish on exterior facades or internal walls with a smooth mineral levelling finish		Limepor SK
For coloured internal plastering and/or exterior rendering using natural sands or crushed bricks	Tectoria PMP	
For internal plastering and/or exterior rendering	Tectoria PMP	

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TECTORIA[®] PMP

Description

Tectoria PMP is a ready-to-use mortar designed specifically for plastering and pointing. The inert materials deriving from the grinding of bricks, roof tiles, marble and stone that are used in Tectoria PMP mean a variety of different colours can be requested: white with hazelnut tones, pink crushed brick, or other colours by special order. Tectoria PMP is compatible with health and safety requirements for both man and the environment given that:

- It does not contain any compounds that are toxic for humans and hazardous for the environment;
- It contains natural, 100% recyclable materials which in tests were shown not to release gamma rays and/or radon gas.
- It contains materials heated to low temperatures thereby limiting the emission of CO₂ into the atmosphere and reducing the amount of energy used in production.

Tectoria PMP is ideal for use in historical buildings as it contains the same natural materials with a low soluble salt content that are traditionally used in older buildings. It is also compliant with EC requirements for plasters and renders (UNI EN 998-1 type GP). The product consists of natural hydraulic lime NHL (UNI EN 459) obtained by heating marl and limestone at low temperatures. It contains no Chrome VI.

Benefits

- Non-toxic and 100% natural.
- Does not release gamma rays and radon gas (typical of many materials used in modern building).
- Extremely breathable.
- Not hazardous for users and for the environment throughout the entire product life cycle.
- The product remains stably mineral over time.
- Chemically compatible with materials used in historic buildings.
- Ready-to-use and easy to apply.

Uses

Tectoria PMP is ideal for use in plasters, to point terracotta or exposed stone surfaces, and in break-fill work.

Application

Mix Tectoria PMP with approx. 22% drinking water (5.3-5.9 l for each 25 kg bag). We recommend you put 3/4 of the water required in the mixer then gradually add the remaining amount until the right consistency forms. Mix carefully to form a smooth mixture. No other binders must ever be added to the mixture during preparation and laying. Apply with normal manual or mechanical tools. Do not remix by adding water to the product when it has already started to set. Tectoria PMP must be applied to clean, dust-free surfaces with no loose parts or traces of paint, grease or any other material that may impair the quality of the bond.



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UNI EN 998-1 SPECIFICATIONS (plaster and rendering mortars):

Technical specifications	Average value
Appearance	Powder
Colour	Standard colours: white with hazelnut tones; pink crushed brick
pH in water solution	> 11
Application temperature	+2°C ~ +35°C
Granulometric distribution UNI EN 1015-1	Not-sieved at 3 mm 100%
Apparent volumetric mass of wet mortar UNI EN 1015-6	1,940 ± 50 kg/m³
Consistency of wet mortar UNI EN 1015-3	127 mm
Compressive strength UNI EN 1015-12	after 28 days: > 6 N/mm² (Class CS IV)
Water absorption due to capillary action UNI-EN1015-18	0.16 kg/m² min ^{0.5}
Water vapour permeability UNI-EN 1015-19	μ < 18
Fire reaction class UNI EN 13501-1	F

Packaging

25 kg multilayer paper bags.
1,500 kg pallets.

Coverage

17 kg/m² per cm thickness.

Storage

Protect from humidity. Store in a dry, sheltered place. Stored in these conditions and in unopened containers, the product remains stable for 12 months.

Warning

Only use enough water to obtain the right mix. Before using, check bags have not been damaged, and do not use the product if there are any lumps. Use the entire contents once the bag has been opened. Do not apply Tectoria PMP to surfaces with loose, flaky parts: contact our technical support service for assistance. Do not apply at temperatures under +2 °C or above +35 °C, to surfaces in direct sunlight, when it is about to rain, or on windy or misty days. The technical specifications and application methods recommended herein are based on our current knowledge and experience and do not represent any form of guarantee of the final results obtainable with the product. It is the customer's responsibility to check that this data sheet is still effective and has not been replaced with a more recent version, and that the product is suitable for the intended use.

TECTORIA® PMP

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TECTORIA[®] TFT

Description

Tectoria TFT is a white, ready-to-use mortar with hazelnut tones designed specifically for plastering and rendering. Tectoria TFT is compatible with health and safety requirements for both man and the environment given that:

- It does not contain any compounds that are toxic for humans and hazardous for the environment;
- It contains natural, 100% recyclable materials which in tests were shown not to release gamma rays and/or radon gas;
- It contains materials heated to low temperatures thereby limiting the emission of CO₂ into the atmosphere and reducing the amount of energy used in production.

Tectoria TFT is ideal for use in historical buildings as it contains the same natural materials with a low soluble salt content that are traditionally used in older buildings. It is also compliant with EC requirements for mortar finishing coats (UNI EN 998 type CR).

The product consists of natural hydraulic lime NHL (UNI EN 459) obtained by heating marl and limestone at low temperatures. It contains no Chrome VI.

Benefits

- Non-toxic and 100% natural.
- Does not release gamma rays and radon gas (typical of many materials used in modern building).
- Extremely breathable.
- Not hazardous for users and for the environment throughout the entire product life cycle.
- The product remains stably mineral over time.
- Chemically compatible with materials used in historic buildings.
- Ready-to-use and easy to apply.

Uses

- Finishing coat for traditional plasters and/or renders
- Finishing coat for internal/exterior walls plastered and/or rendered with Tectoria PMP
- Finishing coat for dehumidifying plasters with Tectoria DF
- Finishing coat for heat-insulating plasters with Tectoria TH1. In this case, apply the product using a Kimitech 350 or Kimitech 500 lath.

Application

Mix Tectoria TFT with approx. 25% drinking water (6-6.5 l for each 25 kg bag). We recommend you put 3/4 of the water required in the mixer then gradually add the remaining amount until the right consistency forms. Mix carefully to form a smooth mixture. No other binders must ever be added to the mixture during preparation and laying. Apply with normal manual or mechanical tools. Do not remix by adding water to the product when it has already started to set. Tectoria TFT must be applied to dry, cured surfaces that are level, compact, clean and dust-free, with no loose parts or traces of paint, grease or any other material that may impair the quality of the bond. Wet the substrate well then spread two coats of the product using a metal spreader, waiting until the first one has started to set before applying the second; smooth the top coat down with force until the surface is perfectly sealed and level. Do not apply the product in layers that are more than 3 mm thick.



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UNI EN 998-1 SPECIFICATIONS (plaster and rendering mortars):

Technical specifications	Average value
Appearance	Powder
Colour	White with hazelnut tones
pH in water solution	> 11
Application temperature	+2°C ~ +35°C
Granulometric distribution UNI EN 1015-1	Not-sieved at 1 mm 100 %
Apparent volumetric mass of wet mortar UNI EN 1015-6	1,760 ± 50 kg/m³
Workability time of wet mortar UNI EN 1015-9	120 minutes
Consistency of wet mortar UNI EN 1015-3	130 mm
Compressive strength UNI EN 1015-12	after 28 days > 5 N/mm² (Class CS III)
Water absorption due to capillary action UNI- EN 1015-18	0.46 kg/m² min ^{0.5} µ < 18
Water vapour permeability UNI EN 1015-19	
Fire reaction class UNI EN 13501-1	F

Packaging

25 kg multilayer paper bags.
1,500 kg pallets.

Coverage

1.4 kg/m² per mm thickness.

Storage

Protect from humidity. Store in a dry, sheltered place. Stored in these conditions and in unopened containers, the product remains stable for 12 months.

Warning

Before using, check bags have not been damaged, and do not use the product if there are any lumps. Use the entire contents once the bag has been opened. Do not apply at temperatures under +2 °C or above +35 °C, to surfaces in direct sunlight, when it is about to rain, or on windy or misty days. The technical specifications and application methods recommended herein are based on our current knowledge and experience and do not represent any form of guarantee of the final results obtainable with the product. It is the customer's responsibility to check that this data sheet is still effective and has not been replaced with a more recent version, and that the product is suitable for the intended use.

TECTORIA® TET

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TECTORIA® DF

Description

Tectoria DF is a white, ready-to-use mortar with hazelnut tones designed specifically for plastering and for restoring damp walls. Tectoria DF is compatible with health and safety requirements for both man and the environment given that:

- It does not contain any compounds that are toxic for humans and hazardous for the environment;
- It contains natural, 100% recyclable materials which in tests were shown not to release gamma rays and/or radon gas;
- It contains materials heated to low temperatures thereby limiting the emission of CO₂ into the atmosphere and reducing the amount of energy used in production. Tectoria DF is ideal for use in historical buildings as it contains the same natural materials with a low soluble salt content that are traditionally used in older buildings. It is also compliant with EC requirements for restoration plasters (UNI EN 998 type R). The product consists of natural hydraulic lime NHL (UNI EN 459) obtained by heating marl and limestone at low temperatures, and inert materials that give the product the porosity required to restore damp walls. It contains no Chrome VI. In contact with water, the hydraulic lime reacts to form hydrated products that are extremely insoluble and very stable in terms of the chemical base.

Benefits

- 100% natural and not hazardous for users and for the environment.
- Does not release gamma rays and radon gas (typical of many materials used in modern building).
- Extremely porous, breathable mortar.
- Low content of water-soluble salts and high resistance to sulphates.
- Ready-mixed product, ready-to-use and easy to apply.

Uses

Tectoria DF is used together with Limepor RZ to restore masonry work subject to rising damp.

Application

Remove the plaster up to the highest point where the rising damp is still visible, plus two times the thickness of the wall; for exposed walls, the actual degree of humidity in the masonry must be completely analysed. Clean the surface by removing any flaking parts, grease, old paints and clean with a pressure washer. Mix Limepor RZ carefully using approx. 23% drinking water (5.5-6 l for every 25 kg bag) in a cement-mixer or with a low-rev mechanical stirring device until a smooth cream forms (mixing time of about 3-4 minutes). Apply the mix using a trowel, being careful to spread it evenly across the entire surface, and create a rough coat about 5 mm thick. Four or five days after applying the rough coat, cover with Tectoria DF to create a finish coat at least 2 cm thick. Mix Tectoria DF carefully using approx. 25% drinking water (6 - 6.5 l for each 25 kg bag) in a cement-mixer or with a low-rev mechanical stirring device until a smooth cream forms (mixing time of 3-5 minutes maximum). Spread by hand using a trowel, being careful not to overly compress the float finish. Apply a Tectoria lime-based finish with a spreader. The surface must be fully dried before top coats of paint (water vapour permeable only) can be applied. Limepor RZ and Tectoria DF must be applied to clean, dust-free surfaces with no loose parts or traces of paint, grease or any other material that may impair the quality of the bond.



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UNI EN 998-1 SPECIFICATIONS (plaster and rendering mortars):

Technical specifications	Average value
Appearance	Powder
Colour	White with hazelnut tones
pH in water solution	> 11
Application temperature	+2°C ~ +35°C
Granulometric distribution UNI EN 1015-1	Not-sieved at 3 mm 100%
Apparent volumetric mass of wet mortar UNI EN 1015-6	1,550 ± 50 kg/m³
Air content UNI EN 1015-3	6.2%
Compressive strength UNI EN 1015-12	after 28 days > 1.5 N/mm² , < 5 N/mm² (Class CS II)
Water absorption due to capillary action UNI-EN 1015-18	> 0.3 kg/m² after 24 hours
Height of water suction UNI EN 1015-18	< 5 mm
Water vapour permeability EN 1015-19	μ < 15
Fire reaction class UNI EN 13501-1	F

Packaging

25 kg multilayer paper bags.
1,500 kg pallets.

Coverage

11 kg/m² per cm thickness.

Storage

Protect from humidity. Store in a dry, sheltered place. Stored in these conditions and in unopened containers, the product remains stable for 12 months.

Warning

Only use enough water to obtain the right mix. Before using, check bags have not been damaged, and do not use the product if there are any lumps. Use the entire contents once the bag has been opened. When applying in poorly ventilated areas (caverns, underwater rooms, etc.), in order to allow the product to dry and eliminate any surface condensation within the time limits indicated in these specifications, sufficient air circulation must be generated using forced ventilation (which should remain permanently when the areas treated are in use). To apply Tectoria DF, do not use mechanical equipment which may crush the inert, expanded siliceous materials contained in the mortar. Do not apply at temperatures under +2 °C or above +35 °C, to surfaces in direct sunlight, when it is about to rain, or on windy or misty days. The technical specifications and application methods recommended herein are based on our current knowledge and experience and do not represent any form of guarantee of the final results obtainable with the product. It is the customer's responsibility to check that this data sheet is still effective and has not been replaced with a more recent version, and that the product is suitable for the intended use.

TECTORIA® DF

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TECTORIA® TH1

Description

Tectoria TH1 is a white, ready-to-use mortar with hazelnut tones designed specifically for creating insulating and sound-absorbent plaster coats. Tectoria TH1 is compatible with health and safety requirements for both man and the environment given that:

- It does not contain any compounds that are toxic for humans and hazardous for the environment;
- It contains natural, 100% recyclable materials which in tests were shown not to release gamma rays and/or radon gas;
- It contains materials heated to low temperatures thereby limiting the emission of CO₂ into the atmosphere and reducing the amount of energy used in production.

Tectoria TH1 is ideal for use in historical buildings as it contains the same natural materials with a low soluble salt content that are traditionally used in older buildings. It is also compliant with EC requirements for insulating plasters (UNI EN 998 type T). In the event of fire, Tectoria TH1 is totally fire-resistant and will not release any toxic gases. The product consists of natural hydraulic lime NHL (UNI EN 459) obtained by heating marl and limestone at low temperatures, and inert materials that confer the porosity making it a good insulator. It contains no Chrome VI. In contact with water, the hydraulic lime reacts to form hydrated products that are extremely insoluble and very stable in terms of the chemical base.

Benefits

- Non-toxic and 100% natural.
- Does not release gamma rays and radon gas (typical of many materials used in modern building).
- Extremely breathable.
- Excellent thermal insulator.
- Does not contain synthetic materials derived from petroleum (e.g. expanded polystyrene).
- Very light: will not add extra weight to wooden roofs/ceilings.
- Withstands mechanical strain.
- Totally fire-resistant.
- Not hazardous for users and for the environment throughout the entire product life cycle.
- The product remains stably mineral over time.
- Chemically compatible with materials used in historic buildings.
- Ready-to-use and easy to apply.

Uses

Tectoria TH1 is for use as a thermal insulating, sound-absorbent plaster and as an undertile concrete layer. Main applications:

- Insulating plasters for breathable indoor and exterior thermal insulation that is easy to apply.
- To eliminate thermal bridges.
- Integrated insulation and ground-bearing concrete layers on sloping wood-framed roofs with minimum load.



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Application

Clean the surface by removing any flaking parts, grease, old paints and clean with a pressure washer. Mix each 20 kg bag of Tectoria TH1 with approx. 10-11 l of drinking water in a concrete or continuous mixer for about 2 minutes (max. 4 minutes) until a smooth cream forms, being careful not to crush any lighter density inert materials.

Laying undertile concrete layers

Once mixed, spread the mixture onto the laying surface, adjusting thickness using a standard aluminium or wood screed, bearing in mind the working interval of 60 minutes. Substrates must be free of dust and dampened to saturation point but without any water stagnation. When laying Tectoria TH1, be careful not to overly compress the product. It can be applied with a trowel or with appropriate automatic plastering machinery.

Applying plaster

Walls to be plastered with Tectoria TH1 must be compact hence must be washed and cleaned to remove any flaking or loose parts. The rough coat can then be applied using Limepor LGS binder, washed inert materials of 3-5 mm granulometry and adhesion promoters. Three or four days later, the Tectoria TH1 plaster coat can be applied with a trowel or appropriate plastering machinery. For insulating plasters only, after leaving the base coats to cure for at least 40 days, apply a finish coat of Tectoria TFT, inserting Kimitech 350 or Kimitech 500 reinforcing lath.

Thickness

The minimum recommended thickness when laying Tectoria TH1 is 2 cm. Thicknesses from 3-5 cm generally provide ideal insulation. Average coverage is 4.8 kg/m² per centimetre thickness.

TECTORIA® TH1

UNI EN 998-1 SPECIFICATIONS (Plasters/Renders)

Technical specifications	Average value
Appearance	Powder
Colour	White with hazelnut tones
pH in water solution	> 11
Application temperature	+2°C ~ +35°C
Granulometric distribution UNI EN 1015-1	Not-sieved at 3 mm 100 %
Apparent volumetric mass of wet mortar UNI EN 1015-6	750 ± 50 kg/m ³

Technical specifications	Average value
Compressive strength UNI EN 1015-12	after 28 days > 1.5 N/mm ² , < 5 N/mm ² (Class CS II)
Water absorption due to capillary action UNI EN1015-18	4.7 mg/cm ² ·s ^{0.5} μ < 15
Water vapour permeability EN 1015-19	
Thermal conductivity EN 1745	λ < 0.1 W/m°K (type T1)
Fire reaction class EN 13501-1	F

20 kg multilayer paper bags.
800 kg pallets.

5 kg/m² per cm thickness.

Protect from humidity. Store in a dry, sheltered place. Stored in these conditions and in unopened containers, the product remains stable for 12 months.

Before using, check bags have not been damaged, and do not use the product if there are any lumps. Use the entire contents once the bag has been opened. To apply Tectoria TH1, do not use mechanical equipment which may crush the inert, expanded siliceous materials contained in the mortar. Do not apply at temperatures under +2 °C or above +35 °C, to surfaces in direct sunlight, when it is about to rain, or on windy or misty days. The technical specifications and application methods recommended herein are based on our current knowledge and experience and do not represent any form of guarantee of the final results obtainable with the product. It is the customer's responsibility to check that this data sheet is still effective and has not been replaced with a more recent version, and that the product is suitable for the intended use.





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The Colour of Materials



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Kimia S.p.a. has operated a certified Quality system compliant to UNI EN ISO 9001:2000 since 1995.

Kimia

Products and technologies for the sustainable building